

## Guide: For painting pre primed shutters

### SURFACE PREPARATION SPECIFICATIONS

#### SSPC-SP 1

- Shutters should be clean of any oil, grease, dirt or any contaminants that may be present from shipping and handling. Shutters should be cleaned with Xylene.

#### SSPC-SP 2 & SSPC-SP 3

- Shutter needs to be sanded to achieve required finish. Sanding with a 220 grit sandpaper is recommended to provide a slight profile for proper adhesion of paint.
- We recommend that customers of Atlantic Shutter use a high quality Urethane, Alkyd or 100% Acrylic top coat. Customers should apply two coats in accordance to manufacturers' recommendations in order to provide appropriate paint mils. PPG recommends that shutters should be painted soon after sanding. If the time frame exceeds 2 weeks/15 days, shutters must be resanded before top coat is applied.
- If using a powered sander be sure not to over-sand the primer and remove it from the shutter.

The need for proper surface preparation prior to painting cannot be stressed enough. **INCOMPLETE OR IMPROPER SURFACE PREPARATION IS THE PRIMARY CAUSE OF COATING FAILURES.** The surface should be prepared in whatever way is necessary so that it will receive the paint properly. The condition of the surface plays an important role in achieving the degree of adhesion required for effective performance.